



Dart Aerospace Ltd.
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Canada

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D4149-3

Job Sheet 190978



Part No: D4149-3

Job Qty: 18 pcs

Part Name: Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/20/19

Job Tracking No:

Created By: Jason Leroux

Due Date: 2/25/19

Description:

Type: SOLD

Note: DWG REV C IPP REV:A NEW ISSUE 10-06-24 JLM VERIFIED BY:DD IPP Rev:B 11.03.03 as per revC DD
verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	18 pcs	2/25/19	2/25/19	0.00	0.06	Bandsaw - 1		mm L 19/02/19
110	HAAS 4 Axis - B4B	18 pcs	2/25/19	2/25/19	0.12	7.86	HAAS - 1 - B4B		mm L 19/02/19
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
130	QC 8	18 pcs	2/25/19	2/25/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		KL 2019-02-25
							QC 8 - 47		
170	Packaging 3-1 - Stock - B4B	18 pcs	2/25/19	2/25/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

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Container No: S155263



Part: D4149-3

Job No: 190978

Serial No/Batch: S155263

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/20/19

Dart Aerospace Ltd.
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				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	ST FEB 26 2019
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	18 pcs	2/25/19	0.00 0.00	QC 21 - SA - 21	DAB
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9:00 FEB 26 2019

Part Op 100 - (Bandsaw)

Descriptions: 110 - (HAAS CNC Vertical Machine)

130 - (QC8- Inspect parts - second check)

170 - (Identify as per dwg & Stock Location: _____)

180 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303B1.000X1.000	M303B1.000 X 1.000	6 ft (.33333333 ea)	100-Bandsaw - 1	S151404

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M303B1.000X1.000	6	6	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.129Inches + 0.005 - 0.001	0.134 0.128	Diameter	
2	Spacer	0.380Inches ± 0.030	0.410 0.350	Diameter	
3	Spacer	0.630Inches ± 0.030	0.660 0.600		
4	Spacer	1.588Inches ± 0.010	1.598 1.578		
5	Spacer	2.430Inches ± 0.030	2.460 2.400		
6	Spacer	0.630Inches ± 0.030	0.660 0.600		
7	Spacer	1.587Inches ± 0.010	1.597 1.577		
8	Spacer	0.750Inches ± 0.030	0.780 0.720		
9	Spacer	0.313Inches ± 0.010	0.323 0.303		
10	Spacer	0.380Inches ± 0.030	0.410 0.350	Radius	
11	Spacer	0.375Inches ± 0.010	0.385 0.365		
12	Spacer	0.750Inches ± 0.010	0.760 0.740		
13	Spacer	0.735Inches + 0.000 - 0.010	0.735 0.725		

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